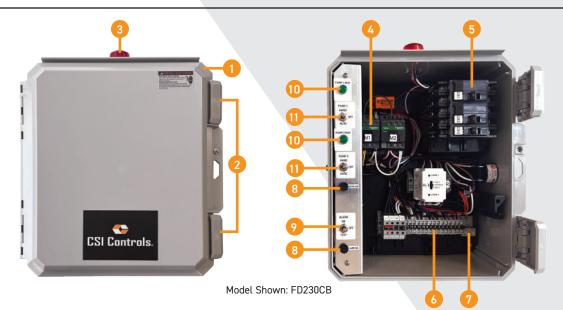
# Fusion<sup>™</sup> Single Phase Duplex Control Panel

Single Phase, Duplex Demand Dose Float Controlled System for Pump Control and System Monitoring



The **Fusion™ Single Phase Duplex** control panels utilize a traditional relay logic component-style design. Applications include sump and sewage basins, septic tanks, aeration systems, cisterns, atmospheric storage tanks, chemical solution tanks and more.

## **FEATURES**

- NEMA 4X engineered thermoplastic enclosure with lockable latches
- Flashing red 360° alarm beacon with an electronic horn, and test/silence switch.
- Pump Hand-Off-Auto switch to manually activate pump, set in automatic float level control, or disable the pump operation
- Pump Run lights to provide visual notification when the pumps are called to run
- Includes easy access fuses



## **OPTIONS**

- Amber beacon
- Manual Alarm Reset
- Elapse Time Meter
- Heavy duty increases the circuit breakers and wire gauge HD1 12-18FLA HD2 18-24FLA
- Heat sensor terminals

- Anti-condensation heater
- Lightning arrestor
- Low level alarm
- Overloads
- Seal Failure indicator light
- Auxiliary alarm contacts
- Float configurations

## COMPONENTS

- 1. NEMA 4X enclosure rated for indoor or outdoor use
- 2. Lockable latches for added safety
- 3. 360° red alarm beacon for visual alert
- 4. IEC motor contactors control the pump motor load by switching the electrical lines
- 5. Circuit breakers provide pump and control/alarm disconnect and branch circuit protection
- 6. Terminal strip easy field wiring of incoming power, floats, and pumps
- 7. Ground lugs
- 8. Control circuit and alarm circuit fuses easy access touch safe fuse replacement
- 9. Alarm Arm-Off-Test switch to disable or test the alarm
- 10. Green Pump Run lights provides indication when pump is called to run
- 11. Pump Hand-Off-Auto switches provides manual pump control
- 12. External Alarm Silence button to silence the audible alarm (not shown)



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Model	MAX FLA	Enclosure Type	Input Power VAC - PH	Circuit Breakers
FD115	12	NEMA 4X	115-1	None
FD115CB	12	NEMA 4X	115-1	Motor & Control
D115ACB	12	NEMA 4X	115-1	Motor, Control & Alarm
FD230	12	NEMA 4X	230-1	None
FD230CB	12	NEMA 4X	230-1	Motor & Control
D230ACB	12	NEMA 4X	230-1	Motor, Control & Alarm
Options	Description			
AMB	Amber beacon (red beacon is standard)			
AR	Manual Alarm Reset			
EC	Elapsed Time Meter and Cycle Counter			
FC20	(4) 20 foot (6.1m) mechanical control switches / pipe clamp			
FC20CW	(4) 20 foot (6.1m) mechanical control switches / cable weight			
FR20	(4) 20 foot (6.1m) mercury control switches / pipe clamp			
FR20CW	(4) 20 foot (6.1m) mercury control switches / cable weight			
FC30	(4) 30 foot (9.1m) mechanical control switches / pipe clamp			
FC30CW	(4) 30 foot (9.1m) mechanical control switches / cable weight			
FR30	(4) 30 foot (9.1m) mercury control switches / pipe clamp			
FR30CW	(4) 30 foot (9.1m) mercury control switches / cable weight			
FC50	(4) 50 foot (15.2m) mechanical control switches / pipe clamp			
FC50CW	(4) 50 foot (15.2m) mechanical control switches / cable weight			
FR50	(4) 50 foot (15.2m) mercury control switches / pipe clamp			
FR50CW	(4) 50 foot (15.2m) mercury control switches / cable weight			
HD1	Heavy Duty 1: Increases breakers and wire gauge to allow 12-18 FLA			
HD2	Heavy Duty 2: Increases breakers and wire gauge to allow 18-24 FLA			
HS	Heat Sensor Terminals			
HTR	Anti-Condensation Heater			
LA	Lightning Arrestor			
LL	Low Level Alarm (control switch not included)			
0L##	Pump Overload - specify amperage after OL (Example: OL02 = 2 amp pump, OL20 = 20 amp pump)			
SF	Seal Failure Indicator Light			

#### SEE PRICE BOOK FOR LIST PRICE.

### **SPECIFICATIONS**

VOLTAGE SUPPLY: Pump: 115 VAC or 230 VAC 50/60 Hz 1Ø Control/Alarm: 115 VAC 60 Hz 1Ø

**ENCLOSURE:** 14 x 12 x 6 inch (35.6 x 30.5 x 15.2 cm)

NEMA 4X ultraviolet stabilized thermoplastic rated for indoor/outdoor use with mounting feet

INNER DOOR: molded thermoplastic

LOCKING LATCHES (2): stainless steel, padlockable

FLOAT CONTROL VOLTAGE: 115 VAC

MOTOR STARTER: IEC magnetic motor contactors

PUMP AMPS: 0-12 Amps, 12-18 Amps, 18-24 Amps

ALARM HORN: 83-85 decibel rating

#### FLASHING RED LED ALARM LIGHT 360°



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